



### **Diversified Bulkhead Cleaner**

Product Number: DBC

Quantity: 12 each 16 oz. aerosol canisters per case

**Background:** In the injection molding process, silicone based mold sprays are used to assist in the removal of parts from the molds. Residue from these sprays inhibits any bonding process. In order for a molded product to properly bond to itself or another substrate, it is imperative that all mold spray be removed and that the part be dry and clean of all foreign matter. The mold spray manufacturer recommends that the trichloroethylene be used as the most effective cleaner to remove those mold sprays.

Many installers when installing our products traditionally have used acetone. acetone has an affinity for water, thus it can inhibit the removal of mold spray and affect a bonding process. acetone is not recommended for this cleaning application.

**Application:** DBC may be used to clean sump walls, pipe and other surfaces prior to applying Diversified family of bonders and adhesives. DBC is also an effective cleaner for removing the DRP and DBF II polysulfides when cleaning up a project.

**Use Instructions:** Clean all surfaces thoroughly of all foreign objects. Spray on a liberal amount of DBC. Wipe dry or let air dry. Wait until the surface is completely dry before attempting to bond the cleaned surfaces.

**Ordering Instructions:** This is a net priced item to our distributors. Check with your local PEI distributor for pricing. This item is sold by the case to distribution. Diversified does not break case lots of this product.

**Shipping:** DBC is an aerosol and as such is shipped ORMD. ORMD products may be shipped ground without special handling. Shipments that are required to be sent air are classified as Hazardous. Hazardous items require special handling both Diversified Products and the air carrier charge an extra handling fee for these shipments.

**Disposal:** When empty (zero pressure), leave label on the canister and dispose of in accordance with local regulations. Normally, empty aerosol containers may be dumpster disposed. Where possible please recycle.